

1.

2.

3.

		Qnet. ar	(Vdaf)	St. d	Na ₂ O	M	DT
50mm		5000kcal kg	18% 40%	2.5 %	2.0 %	8%	1350
		4700kcal kg	15% 42%	4.0 %	2.0 %	---	---

1.

3

3000

0.02 / .

2

2024 9 14 10

< 1

10

1

2

15

8

3000

2

15

8

5000

20 /

8000

0.02 / .

3.

13 %

4.

10

2304343109122102320

5.

3

6.

10

7.

10

8.

90% 110%

1000

1000

90%

110%

0.002 / .

0.002 / .

9.

0.02 / .

10.

09

1. 5000 Qnet. ar 4700 Kcal /
100 0.002 /

2. Qnet. ar <4700 Kcal /
100 0.005 /

40%<Vdaf 42% Vdaf 1
0.005 / 1 Vdaf

8000 < 12000 0.02
8000 /

>12000 12000
0.03 /

2024

1. 2. 5%-St. d 3. 0% St. d 0.1

2. 3. 0%-St. d 3. 5% St. d 0.1

3. St. d>3. 5% St. d 0.1

1. 2. 0%<Na₂O 3. 5% 0.1

2. 3. 5%<Na₂O 4. 5% 0.1

3. Na₂O>4. 5% 0.1

5

5

10

20

0.1

90-110%
80%
<90% -0.002
/ 70%
<80% 60%
-0.004 /
<70%
-0.006 /
50%
<60% -0.008
/ 40%
0.010 /

05